



THE NATURAL WAY to SANITIZE YOUR COOLER

In just a few minutes, SIP automatically sanitizes your cooler's reservoir using micro-bubbles of all-natural ozone. Ozone has been used for over one hundred years to naturally and safely purify bottled water. Since ozone is an unstable gas, after the sanitization is over, the ozone bubbles dissipate and return to regular oxygen within minutes, leaving nothing but pure H₂O behind.

Bacteria, biofilm, viruses and mold can't survive ozone exposure.

Ozone is nature's perfect disinfecting agent!

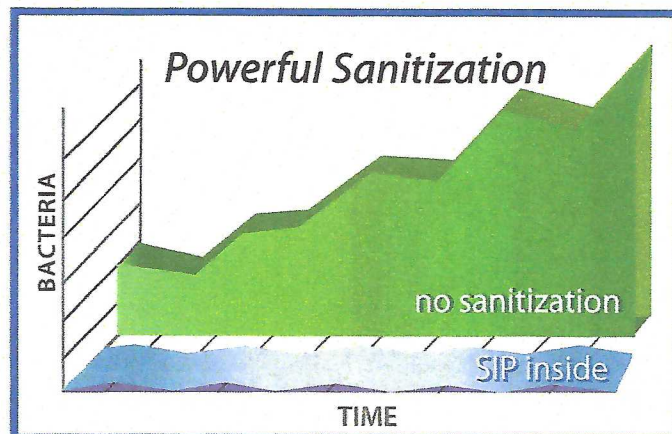
With a SIP enhanced cooler your cooler is the most hygienic cooler on the market and you're assured that your water is pure and delicious!

Ozone (O₃), or activated oxygen, is one of nature's basic elements. It is a powerful disinfecting and deodorizing gas consisting of oxygen (O₂) with an extra oxygen atom attached.

Biofilm is the "slimy" substance that forms on the walls of a water cooler's reservoir. Water purity can deteriorate quickly with biofilm build up. SIP eliminates biofilm, mold, viruses and algae, as verified by a third party.*

SIP is completely programmable to suit your schedule. It uses a fraction of the energy of UV sanitization, and costs less than manual cleaning.

By eliminating organisms that deteriorate water quality, SIP provides a proactive approach towards protecting your water purity.



There are two technologies being used today to automatically sanitize the water cooler's reservoir on a daily basis. They are ozone made by corona discharge (as in SIP) or ultraviolet (UV) light.

Let's look at some of the reasons why SIP is simply a better technology:

SIP® vs. UV

- | | |
|----------------------------------|-----------------------------------|
| • No Maintenance Required | • Routine Maintenance Needed |
| • Happens in Minutes a Day | • Runs Continuously, up to 24x7 |
| • Consistent and Dependable | • Shadowing Can Miss Hidden Molds |
| • Low Energy Costs | • Bulb Replacement Costs |
| • Most Efficient Way to Sanitize | • Efficiency Decreases Over Time |

- The SIP programmable clock allows you the flexibility to choose the perfect time to clean your cooler reservoir. It runs for minutes a day, seven days a week. UV sanitization runs whenever the cooler is turned on, sanitizing water that may already be clean, wasting energy and shortening the lifespan of the bulb.
- SIP's energy usage is the equivalent of a 20 watt light bulb on 20 minutes a day, while a UV system can run up to 24/7, potentially using as much energy as a standard 60 watt light bulb. Additionally, UV only sanitizes the area that it's light can reach and can't purify those areas in the shadows. SIP sanitizes the complete reservoir.
- UV bulb sanitization is not eco-friendly. Each bulb contains enough mercury to contaminate over 2600 gallons of water. These bulbs must be disposed of in an environmentally friendly way to avoid ending up in the landfill. SIP's all natural process means no bulbs to replace, ever.
- You should be certain your water is purified. SIP's LED indicates that cooler sanitization has been performed. UV sanitization, on the other hand, has no method for notifying you of sanitation progress, success or failure, or if the bulb is even still working.

SIP 2000

The All-Natural, Eco-Friendly Method of Ensuring that Your Water is as Pure as You Intend





Have you serviced your water cooler lately? Let SIP show you how...every day!

In just a few minutes and for only pennies each day, SIP sanitizes your water cooler using micro-bubbles of all-natural ozone.

Safe
Simple
Sanitized



With SIP installed, your cooler is the most hygienic on the market

SIP is more effective, environmentally friendly and costs less than UV sanitization

SIP eliminates biofilm, mold and algae, and provides a 99.99% kill rate of all pathogens

No more cooler exchanges during sanitization means less capital tied up in inventory

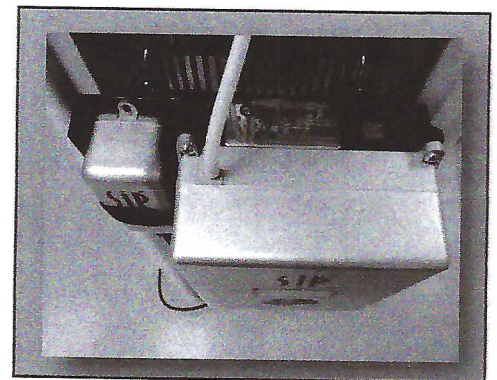
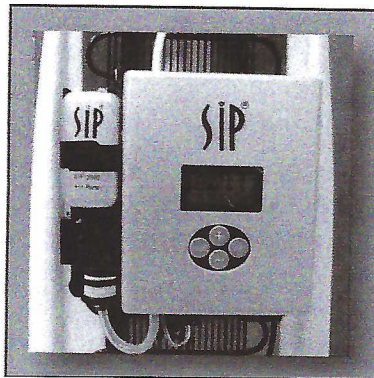
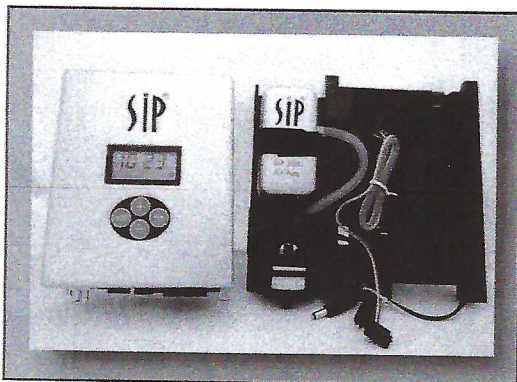
The new EZ -Bracket makes installation quick and easy

SIP reduces your customer's carbon footprint

An efficient sleep mode powers the cooler off during low use periods

Specifications

Height	185.5mm / 7.30in
Width	132.5mm / 5.22in
Depth	61.5mm / 2.42in
Unit Weight	0.57kg / 1.26 lb
Shipping Weight	1.46kg / 3.22lb
Safety approvals	CE, TUV, CSA
Input Voltage	110 to 240VAC
Pump Voltage	12VAC
Pump Air Filter Ratings	5 micron
Ozone output	30-60mg/hr



SIP2000 Ozone Levels in Cooler

This table shows the range of ozone levels generated by the SIP2000 based on the time that the unit runs. The SIP2000 converts oxygen into ozone, generating powerful micro-bubbles that sanitize both water and reservoir surfaces. Bacteria, biofilm, and molds don't stand a chance!

3 min	5 min	8 min	10 min	15 min
.19	.24	.25	.26	.29

Expressed in Parts Per Million - Distilled water at pH of 7.9, temperature of 5° C